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## Employee Training Handout

Thank you for your attention during this course.

This handout contains definitions of key terms and a summary the main points of the training.

**Quality Management System (QMS)-** a structured method for top management to control and improve your company's ability to meet requirements. Includes:

- understanding customer requirements
- purchasing, manufacturing, production, providing services, fulfilling contracts
- fixing problems and the causes of those problems
- monitoring and measuring your products and services
- hiring and training people
- maintaining equipment
- having a clear way of "getting things done"
- keeping records of what has been done

ISO 9001 - a document that is a structured improvement program - an ongoing process of

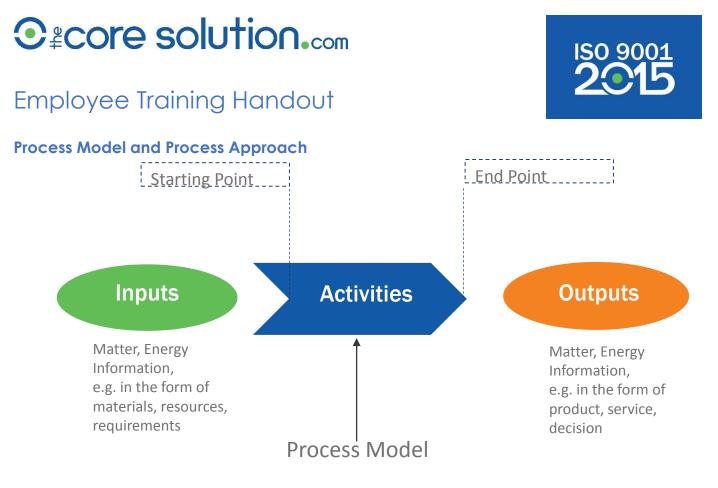
- measuring company performance,
- updating business processes, and
- seeing what impact those changes have on the overall company performance.

**Audit-** an activity to verify that your company is meeting the ISO requirements and to confirm the effectiveness of your quality management system. An auditor will compare what is <u>supposed</u> to happen with what is <u>really</u> happening.

**The Quality Policy-** a short statement of the organization's intention to meet requirements and to improve. Your company's quality policy is on the back of this handout.

Auditor: "What is the quality policy, and how do you apply it?"

You: Tell about your quality policy and say something like, "I apply our quality policy as I do my job exactly how I am supposed to do it, and by always looking for ways to improve." True?



**Process Approach** - the output of one process becomes the input to another.

Inventory	<b>Input</b> Raw Materials	Receiving Activities Inspect Label Inventory	Output Quality Raw Materials	Input Quality Raw Materials	Component Assembly Activities Assemble	Output Assembled Component
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Auditor: "What is the process approach?"

You: "The process approach is that all business activities are connected because the output of one process becomes an input to the next process."



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## **Employee Training Handout**



**Risk-based Thinking -** a forward thinking point of view, looking for risks, concerns and opportunities.



You can <u>apply</u> risk-based thinking by being aware of changes or anything concerning that comes up.

Auditor: "What is risk-based thinking, and how do you apply it?"

You: "Risk-based thinking is being forward thinking. I apply Risk-based thinking by looking for changes or concerns and opportunities for improvement."

### QMS Concepts

- 1. Importance of QMS: it is how your organization provides good products and services.
- 2. Importance of conforming to the QMS: completing tasks as planned produces the best results.
- 3. Employees' contribution to the QMS:
  - follow the defined process and complete paperwork
  - apply risk-based thinking and instigate improvement
  - understand the process approach
  - and know the quality objectives and how you help achieve them
- 4. Implications of not conforming to the QMS requirements:
  - lose customer business
  - lose money (rework, scrap)
  - lose the ISO 9001 certification





## **Employee Training Handout**



#### **Our Quality Policy**

### **Our Quality Objectives**

Quality Objective	Target	Relevant Areas, Functions or Departments

